



Nuclear Physics applied to the production of
Innovative Radio-Pharmaceuticals

Part II: tutorial on the ^{52}Mn case

Andrea Fontana/Luciano Canton

INFN Sezione di Pavia/Sezione di Padova

Pisa, 22 Luglio 2019

Contents

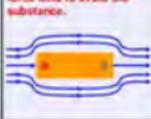
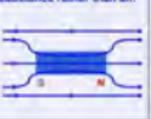
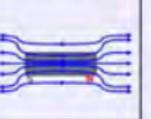
- Motivation for the production of ^{52}Mn
- Cross section for the reaction $^{52}\text{Cr}(p,n)^{52}\text{Mn}$
Cross section from Talys
- From the cross section to the yield
Reaction rate
How to optimize the yield?
Excel exercise
- Discussion of results
Yield calculation with Talys
Comparison with literature

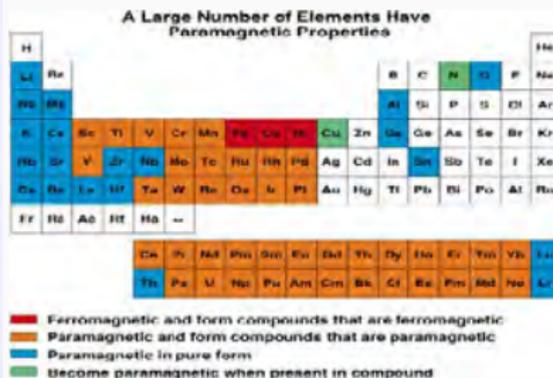
Why ^{52}Mn ?

It is always very challenging to find out a chemical compound that can behave at the same time as:

- a **contrast agent** showing **paramagnetic** properties;
- having some **radioactive** isotopes with useful nuclear properties for PET imaging like ^{18}F .

Comparison of Dia, Para and Ferro Magnetic materials:

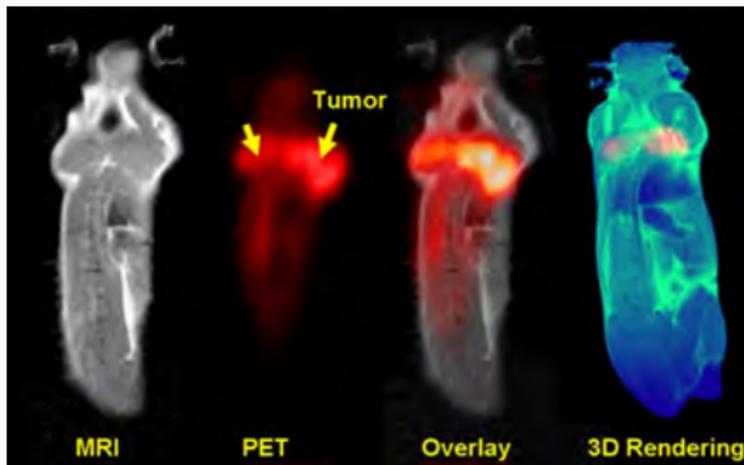
DIA	PARA	FERRO
<p>1. Diamagnetic substances are those substances which are feebly repelled by a magnet.</p> <p>Eg. Antimony, Bismuth, Copper, Gold, Silver, Quartz, Mercury, Alcohol, water, Hydrogen, Air, Argon, etc.</p>	<p>Paramagnetic substances are those substances which are feebly attracted by a magnet.</p> <p>Eg. Aluminium, Chromium, Alkali and Alkaline earth metals, Platinum, Oxygen, etc.</p>	<p>Ferromagnetic substances are those substances which are strongly attracted by a magnet.</p> <p>Eg. Iron, Cobalt, Nickel, Gadolinium, Dysprosium, etc.</p>
<p>2. When placed in magnetic field, the lines of force tend to avoid the substance.</p>	<p>The lines of force prefer to pass through the substance rather than air.</p>	<p>The lines of force tend to crowd into the specimen.</p>
		



The **only radionuclide** with $1 < Z < 92$ having main positron emitting nuclear properties basically mimic ^{18}F (i.e. average energy β^+ 250 keV and similar β^+ spectrum energy range) is ^{52}Mn only, that could be employed as PET tracer. ^{51}Mn is an alternative radionuclide PET candidate, although with a higher energy β^+ spectrum.

PET and MRI fusion

A breakthrough in **Multi-Modal Imaging** (MMI) diagnostic procedures may be achieved with a genuine fusion between PET/SPECT and MRI analyses. However that could be obtained only by using both a radioactive and contrast agent based upon the same chemical compound.



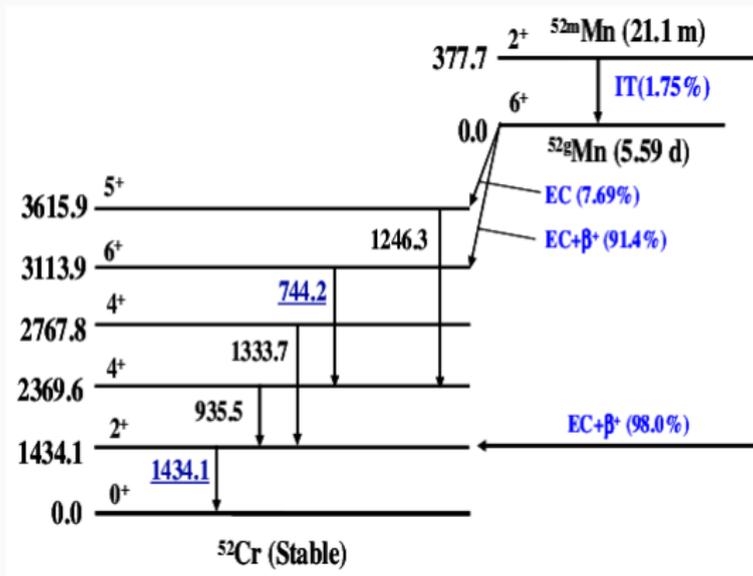
With the recent achievements in PET/MRI scanner technology, the use of radio-manganese, a manganese compound (i.e. a mixture of ^{52g}Mn and ^{51}Mn), may enable future dual modal imaging techniques, having both properties for MRI and PET.

Feasibility study: INFN project **METRICS** (CSN5).

^{52}Mn decay scheme

^{52}Mn has a metastable state:

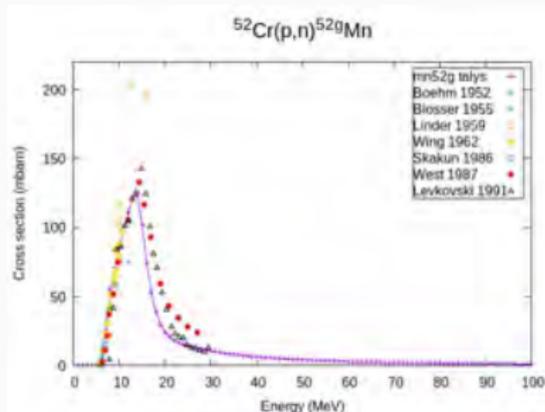
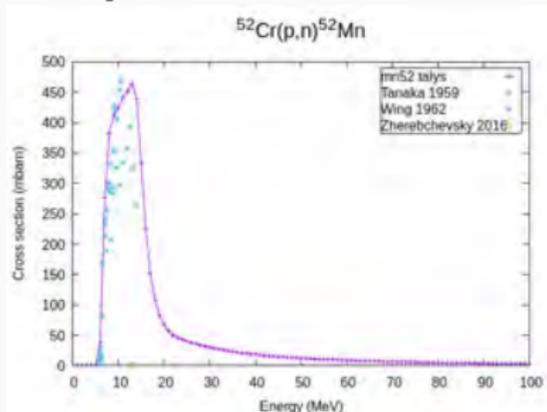
(IT=Isomeric Transition; EC=Electronic Capture)



It is possible to produce ^{52}Mn from Chromium with the reaction $^{52}\text{Cr}(p,n)^{52}\text{Mn}$.

Cross section for the reaction $^{52}\text{Cr}(p,n)^{52}\text{Mn}$

^{52}Mn is produced mainly at low energy via the **compound nucleus** mechanism:



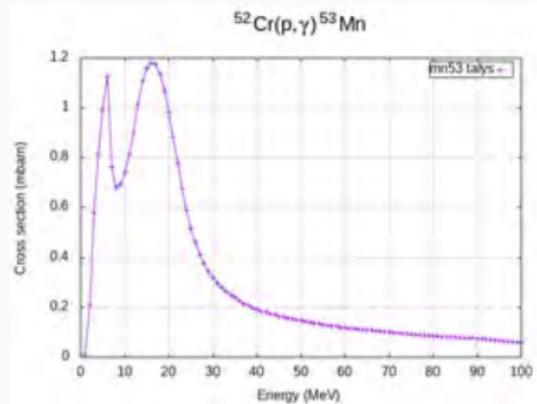
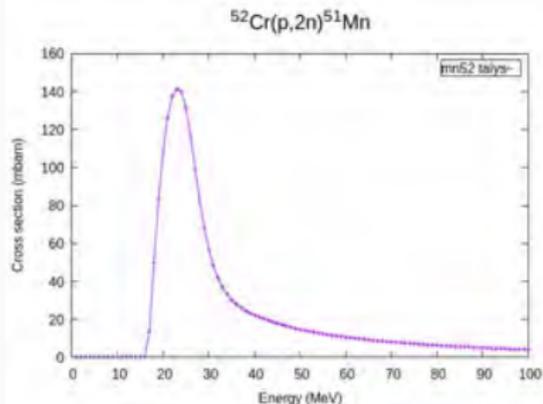
In the following we only focus on the ground state.

^{52}Mn contaminants

All the Mn isotopes: **contaminants** are also produced by the same reaction.

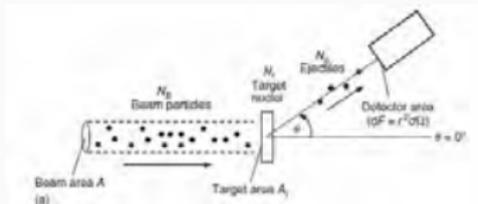
Isotope	half-life
^{48}Mn	158 ms
^{49}Mn	382 ms
^{50g}Mn	283 ms
^{50m}Mn	1.75 min
^{51}Mn	46 min
^{52g}Mn	5.6 d
^{52m}Mn	21.1 min
^{53}Mn	3.7×10^6 y
^{54}Mn	312 d
^{55}Mn	stable

Looking at half-lives, the most dangerous is ^{53}Mn ... but with a little cross section.



Reaction rate

Let us consider a production experiment for a given radio-isotope as ^{52}Mn :



We want to evaluate the number of secondary nuclei generated in the target under specific irradiation conditions (beam current, irradiation time, target thickness...), i.e. in our case the amount of ^{52}Mn that is produced.

It is calculated starting from the **reaction rate**, i.e. to the number of nuclei produced per second:

$$R = \frac{I_0}{z_{proj}|e|} \frac{N_a}{A} \int_{E_{out}}^{E_{in}} \sigma(E) \left(\frac{1}{\rho_t} \frac{dE}{dx} \right)^{-1} dE \quad [\text{nuclei/s}]$$

where I_0 is the charge beam current (measured in ampere), z_{proj} the atomic number of the incident particle, e the electron charge, N_a the Avogadro number, A the target atomic mass, E_{in} and E_{out} the energy of the projectile impinging on the target and after exiting from the target respectively, $\sigma(E)$ the production cross section of the nuclide analysed, ρ_t the target density and $\frac{dE}{dx}$ the stopping power of the projectile in the target.

Stopping power

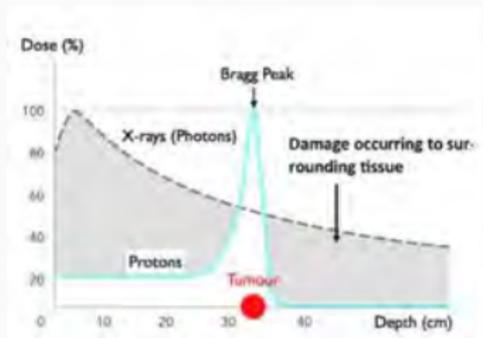
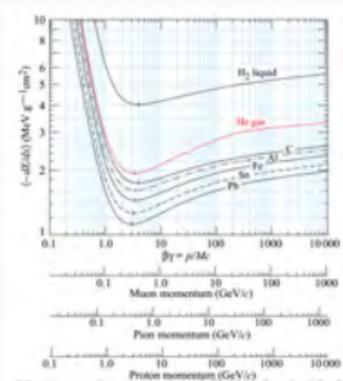
The incident proton loses energy and slows down inside the target: the energy loss is given by the so called **stopping power**:

$$S(E) = -\frac{1}{\rho t} \frac{dE}{dx} \quad [\text{MeV cm}^2/\text{g}]$$

Bethe-Bloch formula:

$$\frac{1}{\rho t} \frac{dE}{dx} = 2\pi N_A r_e^2 m_e c^2 \frac{Z}{A} \frac{Z^2}{\beta^2} \left[\log \left(\frac{2m_e \gamma^2 v^2 W_{max}}{I^2} \right) - 2\beta^2 \right]$$

$$W_{max} \simeq 2m_e c^2 \beta^2 \gamma^2$$



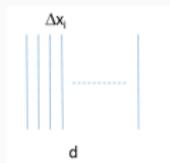
Thick Target yield

The **yield** is defined as the **number of produced nuclei per incoming charged particle** and is measured in [nuclei/C] or in [MBq/ μ A]. Typically:

$$Y(E) = n \frac{\int_0^E \sigma(E) dE}{\frac{dE}{dx}}$$

with n =target density.

Two cases:



- **thin target yield:** very little energy loss, with $\sigma_i \sim \text{const}$ and $S_i(E) \sim \text{const}$ in each layer Δx_i

$$Y_i \approx n \sigma \Delta x_i$$

- **thick target yield (TTY):** we integrate over many layers, by taking into account the stopping power...

$$Y \approx n \sum_i \sigma_i \frac{\Delta x_i}{\Delta E_i} \Delta E_i$$

Care is required since many different definitions of yield are present in the literature.

In this exercise we are interested in the **final activity of ^{52}Mn** produced, which is obtained by evaluating the number of nuclei $N(t)$ produced during a given irradiation. If the product is stable:

$$N(t) = Rt$$

Time evolution

If the product is radioactive with decay constant λ (for ^{52}Mn : $\lambda = 1.435 \times 10^{-6} \text{s}^{-1}$), the number of the produced nuclei present in the sample $N(t)$ satisfies

$$\frac{dN(t)}{dt} = R - \lambda N(t)$$

with $t = 0$ as time of beginning of the irradiation. The solution is:

$$N(t) = R \frac{1 - e^{-\lambda t}}{\lambda}$$

The activity is given by:

$$A(t) = \lambda N(t) = R(1 - e^{-\lambda t})$$

We can define:

- **End Of Bombardment** (EOB) activity immediately after the irradiation;
- **Saturation** activity for $\lambda t \gg 1$: $A(t) \rightarrow R$.

How to optimize yield?

This is true for all the produced isotopes, both ^{52}Mn and all the other Mn.

Aim: to maximize the yield of the desired isotope and to minimize the contaminants.

- increase the current
- increase the irradiation time
- increase the target quantity (thickness, enrichment)
- carefully select the nuclear reaction and the projectile energy

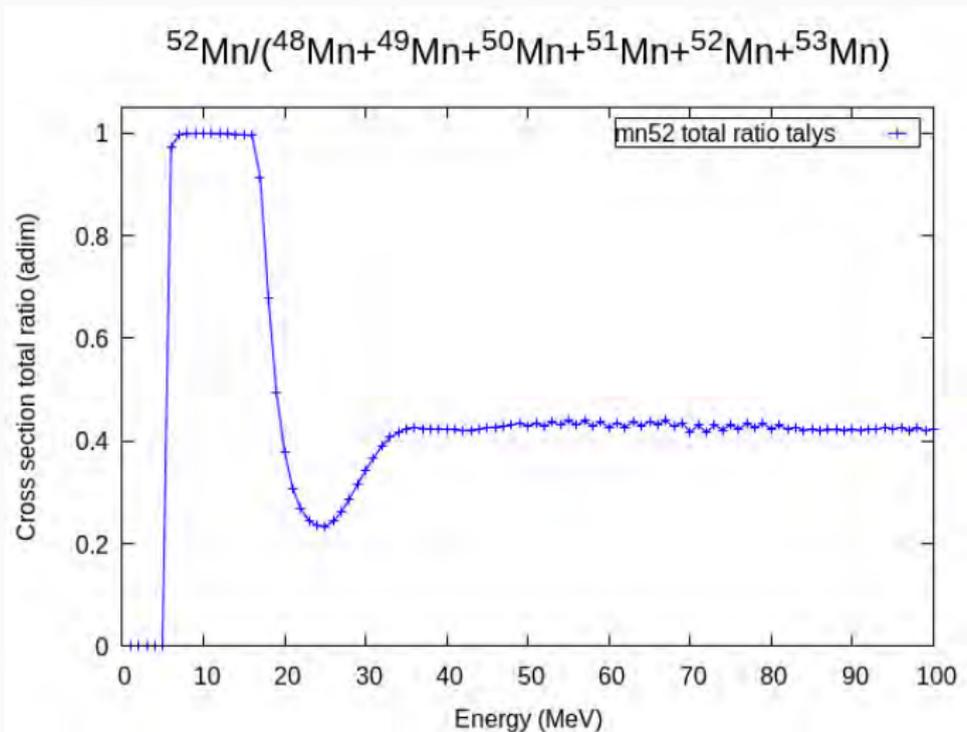
Not an easy task!

Important parameters to look at:

- reactions thresholds
- cross sections ratio
- **Isotopic Purity:** $IP = \frac{N_{^{52}\text{Mn}}}{N_{\text{all Mn}}}$
- **Radionuclidic Purity:** $RNP = \frac{A_{^{52}\text{Mn}}}{A_{\text{all Mn}}}$

Cross section ratio

In our case, we can identify a **low energy window** where only ^{52}Mn is produced without any contaminant.



The Excel exercise

The problem

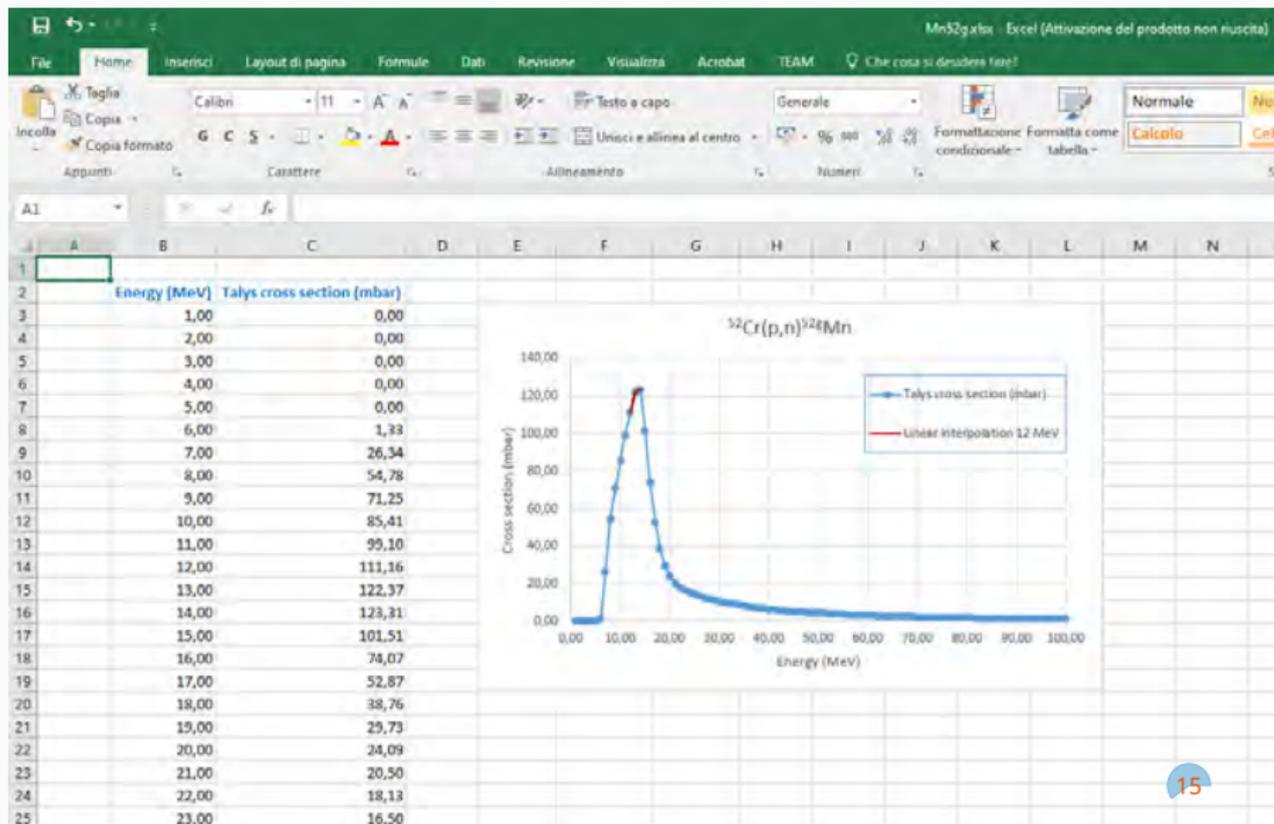
Evaluate the ^{52}Mn EOB activity produced with the following irradiation profile:

- current: $300 \mu\text{A}$
- irradiation time: 1 h
- E_{in} : 14 MeV, E_{out} : 12 MeV
- target thickness: $\sim 100 \mu\text{m}$

Four steps:

- cross-section readout and plot;
- stopping power evaluation
- yield integral evaluation: rate and EOB activity
- saturation activity

Step 1: cross section



Step 2: stopping power

Mn52g.xlsx - Excel (Attivazione del prodotto non riuscita)

File Home Inserisci Layout di pagina Formule Dati Revisione Visualizza Acrobati TEAM Che cosa si desidera fare?

Calibri 11 A A Testo a capo Generale Normale Calcolo

Appunti Casattere Allineamento Numeri

Formattazione Formatta come condizionale - Formatta come tabella -

A1 f_e

Formula	Energy (MeV)	gamma	beta^2	constant/beta^2	W _{max}
	14,000	1,015	0,029	2,428E+00	3,073
	13,984	1,015	0,029	2,431E+00	3,069
	13,967	1,015	0,029	2,434E+00	3,065
	13,951	1,015	0,029	2,436E+00	3,062
	13,934	1,015	0,029	2,439E+00	3,058
	13,917	1,015	0,029	2,442E+00	3,054
	13,901	1,015	0,029	2,445E+00	3,051
	13,884	1,015	0,029	2,448E+00	3,047
	13,868	1,015	0,029	2,451E+00	3,043
	13,851	1,015	0,029	2,454E+00	3,040
	13,835	1,015	0,029	2,456E+00	3,036
	13,818	1,015	0,029	2,459E+00	3,032
	13,801	1,015	0,029	2,462E+00	3,029
	13,785	1,015	0,029	2,465E+00	3,025
	13,768	1,015	0,029	2,468E+00	3,021
	13,751	1,015	0,029	2,471E+00	3,018
	13,735	1,015	0,029	2,474E+00	3,014
	13,718	1,015	0,029	2,477E+00	3,010
	13,701	1,015	0,029	2,480E+00	3,007
	13,684	1,015	0,029	2,483E+00	3,003
	13,668	1,015	0,029	2,486E+00	2,999

$$\frac{dE}{\rho dx} = 2\pi N_A r_e^2 m_e c^2 \frac{Z^2}{A \beta^2} \left[\log \left(\frac{2m_e \gamma^2 v^2 W_{max}}{I^2} \right) - 2\beta^2 \right]$$

$$W_{max} \approx 2m_e c^2 \beta^2 \gamma^2$$

Constants	Parameters		
Avogadro	6,022E+23	Increment dx	0,0001 cm
r e	2,818E-13 cm	density cr52	7,19 g/ml
m e	0,511 MeV		
m proj	938,272 MeV		
z proj	1,000		
Z ₁	24 A ₁	51,9961 2 tar	24,000
Z ₂	0 A ₂	0 A tar	51,996
a ₁	1		
a ₂	0		
I ₁	266,38676 eV	1 tar	266,387
I ₂	1 eV		

2,50E+02

16

Step 3: rate and EOB activity

Mn52g.xlsx - Excel (Attivazione del prodotto non riuscita)

File Home Inserisci Layout di pagina Formule Dati Revisione Visualizza Acrobati TEAM Che cosa si desidera fare?

Calibri 11 A A Testo a capo Scientifico Formattazione Formatta come condizionale -

Appunti Casattere Allineamento Numeri

V3 =SOMMA(U3:U116)

Formula	Energy (MeV)	Constant	x1	y1	x2	y2	XS
$R = \frac{I_0 N_0}{z_{proj} e A} \int_{E_{out}}^{E_{in}} \sigma(E) \left(\frac{dE}{\rho_l dx} \right)^{-1} dE$	14,000	2,17E+37	14	123,313	15	101,51	
	13,984	2,17E+37	13	122,369	14	123,313	
	13,967	2,17E+37	13	122,369	14	123,313	
	13,951	2,17E+37	13	122,369	14	123,313	
	13,934	2,17E+37	13	122,369	14	123,313	
	13,917	2,17E+37	13	122,369	14	123,313	
	13,901	2,17E+37	13	122,369	14	123,313	
	13,884	2,17E+37	13	122,369	14	123,313	
	13,868	2,17E+37	13	122,369	14	123,313	
	13,851	2,17E+37	13	122,369	14	123,313	
	13,835	2,17E+37	13	122,369	14	123,313	
	13,818	2,17E+37	13	122,369	14	123,313	
	13,801	2,17E+37	13	122,369	14	123,313	
	13,785	2,17E+37	13	122,369	14	123,313	
	13,768	2,17E+37	13	122,369	14	123,313	
	13,751	2,17E+37	13	122,369	14	123,313	
13,735	2,17E+37	13	122,369	14	123,313		
13,718	2,17E+37	13	122,369	14	123,313		
13,701	2,17E+37	13	122,369	14	123,313		
13,684	2,17E+37	13	122,369	14	123,313		
13,668	2,17E+37	13	122,369	14	123,313		
13,651	2,17E+37	13	122,369	14	123,313		
13,634	2,17E+37	13	122,369	14	123,313		

Constants Parameters

Avogadro 6,022E+23 I_0 3,000E-04 A

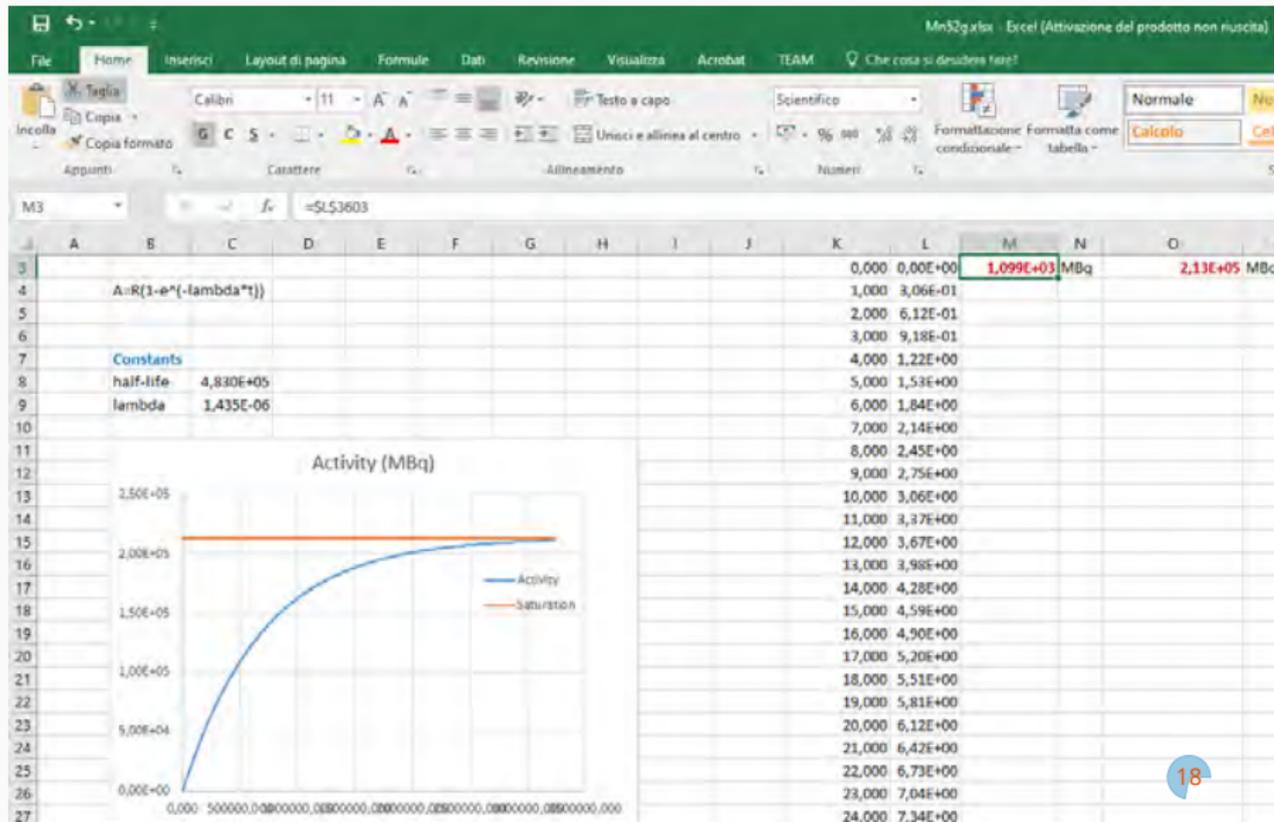
z proj 1,000

e 1,602E-19 C

A tar 51,996

Integrand

Step 4: saturation activity



Calculation details

- mean ionization potential for Bethe-Bloch formula:

$$\frac{I}{Z} = 9.76 + 58.8 Z^{-1.19} \text{ eV for } Z \geq 13$$

- linear interpolation formula:

$$y = y_0 + (x - x_0) \frac{y_1 - y_0}{x_1 - x_0}$$

- trapezoidal rule integration:

$$\int_a^b f(x) dx \approx \frac{\Delta x}{2} \sum_{i=1}^N (f(x_{k-1}) + f(x_k))$$

Discussion of the result

The calculation shows that at EOB we produce about **1.1 GBq of ^{52g}Mn** .

For comparison, a typical injected dose of ^{18}FDG for a PET diagnosis corresponds to ~ 370 MBq.

Calculation with Talys

Talys can evaluate the cross section (left), but also perform irradiation calculations (right):

```
projectile p  
element Cr  
mass 52  
energy 1 100 1
```

```
projectile p  
element Cr  
mass 52  
energy 1 100 1  
production y  
Ebeam 14.  
Eback 12.  
Ibeam 0.3  
Area 1.  
rho 7.19  
Tirrad 1 h  
Tcool 0. s
```

Talys results

Talys irradiation results:

```
# Reaction: p + 52Cr Production of 52Mn Ground state
# Beam current:      0.30000 mA Energy range:  14.000 -->  12.000 MeV
# Irradiation time   :      0 years  0 days  1 hours  0 minutes  0 seconds
# Cooling time       :      0 years  0 days  0 hours  0 minutes  0 seconds
# Half life          :      0 years  5 days  14 hours  16 minutes  48 seconds
# Maximum production at:  0 years  59 days  6 hours  16 minutes  25 seconds
# Initial production rate:  2.24547E-10 [s^-1] Decay rate:  1.43388E-06 [s^-1]
# # time points =100
# Time [h] Activity [GBq] #isotopes [ ] Yield [GBq/mAh] Isotopic frac.
  0.1  1.10656E-01  7.71728E+13  3.68854E+00  0.26301
  0.2  2.21255E-01  1.54306E+14  3.68663E+00  0.26301
  0.3  3.31797E-01  2.31399E+14  3.68473E+00  0.26301
  0.4  4.42282E-01  3.08452E+14  3.68283E+00  0.26301
  0.5  5.52710E-01  3.85465E+14  3.68092E+00  0.26301
  0.6  6.63081E-01  4.62439E+14  3.67903E+00  0.26301
  0.7  7.73394E-01  5.39373E+14  3.67713E+00  0.26301
  0.8  8.83651E-01  6.16267E+14  3.67523E+00  0.26301
  0.9  9.93851E-01  6.93122E+14  3.67333E+00  0.26301
  1.0  1.10399E+00  7.69937E+14  3.67143E+00  0.26301
  1.1  1.10342E+00  7.69539E+14  0.00000E+00  0.26301
```

Other tools

Radioisotope Yield Calculator (RYC) (developed at ARRONAX)

<https://www.aronax-nantes.fr/outil-telechargement/outils-radionuclide-yield-calculator/>

The screenshot displays the Radioisotope Yield Calculator (RYC) interface. The main window includes input fields for projectile, target nuclide, chemical form, density, enrichment, product nuclide, and half-life. It also features three data entry tables, a 'Calculate yield' button, and two plots: 'Cross-section [mb] vs Energy [MeV]' and 'Yield [MBq/μAh] vs Energy [MeV]'. A 'Plan irradiation' dialog box is open on the right, showing irradiation parameters (300 μA, 12 min, 1 h) and calculated values (EOB = 1.1011E+03 MBq, thickness = 8.969E+01 mg/cm², 1.144E-01 mm).

Plan Irradiation Parameters:

- IRRADIATION: 300 μA, 12 min, 1 h
- E @ TARGET: 12 MeV, 14 MeV
- Calculate *
- EOB = 1.1011E+03 MBq
- thickness = 8.969E+01 mg/cm², 1.144E-01 mm
- Check impurities
- Competitive reactions on the target nuclide can produce: 52Cr 53Mn

* After changing any parameter in the main window, recalculate yield before planning the irradiation again.

Grazie per l'attenzione!



References

-  A. Otuka and S. Takács, Definitions of radioisotope thick target yields, *Radiochim. Acta* 2015; 103(1): 1–6
-  S. Takács et al., Validation and upgrading of the recommended cross section data of charged particle reactions used for production of PET radioisotopes, *NIM B* 211 (2003) 169
-  C. Iliadis, *Nuclear Physics of Stars*, Wiley 2015
-  W. R. Leo, *Techniques for nuclear and particle physics experiments*, Springer 1994

Contact

luciano.canton@pd.infn.it
<http://active.pd.infn.it/g4/index.html>

andrea.fontana@pv.infn.it
<http://www.pv.infn.it/~fontana>